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10 **Fluid-Filtration Receptacle with**
 User-Variable Semi-Permeable Drain Assembly

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Field

 The present invention relates in general to a fluid-filtration
 receptacle, and more particularly, to a fluid-filtration receptacle (such as
 used in a centrifugal filter unit) provided with a user-variable semi-
20 permeable drain assembly.

Background

 Biomolecules -- such as proteins and nucleic acids --
 continue to be the subject of intense and broad academic and
25 commercial investigation. Investigation, of course, requires detection.
 While detection instruments and methodologies continue to evolve in
 their sophistication, precision, and sensitivity, sample preparation
 remains important, if not more so. Often, sample contain only minute
 or trace amounts of a biomolecule being investigated, and accordingly,
30 sample concentration is frequently desired to assure and/or facilitate its
 detection. Certain detection methodologies also perform better within
 certain sample volume ranges.

A variety of centrifugal filter units are currently available and continue to be used with good results for sample preparation. Centrifugal filter units commonly comprise a housing to hold the unfiltered sample, a collection tube for the filtered sample, a filter sealed in a manner so that when the sample passes from the housing to the collection tube it must pass through the filter, and a means to collect the concentrated sample from the housing.

Centrifugal filter units are commonly spun in a centrifuges using either of two basic types of rotors: *i.e.*, "swinging bucket" and "fixed angle". The fixed angle rotor positions the device at a preset angle relative to the axis of rotation or g-force. In the swinging bucket rotor, the device swings out into a position such that the device is or almost parallel to the axis of rotation or g-force. In centrifuges, the maximum forces are generated at the outermost point along the radius of rotation.

To concentrate a component in a liquid sample with a centrifuge device, two features must be present. The membrane or filter must retain the component of interest. This is achieved by having the pores of the membrane smaller than the component so that the component physically can not pass through the membrane. Also, there must be a pocket that is positioned at the outermost point within the housing along the axis of rotation. The pocket must also be positioned relative to the membrane so that liquid in the pocket is not available to flow through the membrane.

In U.S. Pat. No. 4,632,761, issued to W.F. Bowers *et al.* on December 30, 1986, a device for use in a fixed angle centrifuge rotor is disclosed. The method suggested by Bowers *et al.* to create a pocket for the concentrate is to sealing device off or block the downstream side of the membrane by the underdrain structure. The membrane in this device is perpendicular to the centerline of the device. When this device is positioned and spun in a fixed angle centrifuge rotor, the g-force acts at an angle relative to the membrane surface. As the liquid filters

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through the membrane, a small amount of liquid stops flowing because the g-force pushes the liquid into the pocket. The device side walls of the housing and the outlet holes of the underdrain support structure define this pocket. The volume will change slightly by spinning the device in a rotor with a different fixed angle. Changing the rotor may result is a more useful concentrate volume, but changing rotors is not a practical approach due to the time and skill required to do so.

In U.S. Pat. No. 4,722,792, issued to T. Miyagi *et al.* on February 2, 1988, and U.S. Pat. No. 5,647,990, issued to V. Vassarotti on July 15, 1997, there are described centrifuge receptacles wherein a membrane is positioned along one or more of the receptacles' sidewalls. The membranes are sealed and supported by an underdrain support. When centrifuged, the filtering stops at the membrane seal. More particularly, filtering stops at the highest point in the seal positioned furthest along the axis of rotation. The concentrate volume is preset by the geometry of the pocket formed in the device, and is not intrinsically variable.

The cited patents are representative of the general design of currently-available centrifuge receptacles, *i.e.*, wherein the maximum filtration volume is fixed either by the structure and geometry of the receptacle's physical configuration and/or the positioning of its installed membrane. Accordingly, to attempt filtration of a volume less than the maximum preset value, the current practice -- commonly requiring skilled user intervention during filtration -- is to attempt to stop the filtration process at a time that yields the desired volume. This process can be inconsistent and inaccurate, relies heavily on the experience and skill of the user, and can vary depending on sample viscosity, clogging factors in the sample, membrane characteristics, the starting volume of the volume, and other factors.

When working with a fixed angle centrifuge, two options are available to control the filtration volume. The centrifuging process could be stopped at a time that yields the desired volume. As

mentioned, this is unreliable. Alternatively, one could obtain and select among a range of different interchangeable rotors having varying rotor angle. The angle will effect concentration volume, but changing rotors in centrifuge -- though possible -- is not a simple matter. It requires time and skill, and thus, may be impractical.

In light of the above, there is a need for a better means for filtering a sample liquid to a variable user-specifiable volume, and particularly, a means that does not require inordinate human intervention and/or oversight once a filtration process on the sample has commenced.

Summary

In response to the above needs, the present invention provides a fluid-filtration receptacle capable of filtration, out of the confines of said receptacle, of specifiable volumes of a sample liquid within a predefined volume range. Toward this end, the fluid-filtration receptacle is provided with and characterized by a semi-permeable drain assembly.

More particularly, in respect of its basic structure, the fluid-filtration receptacle comprises a user-fillable liquid-containable internal area, the boundaries of which are defined by an at least partially-enclosing liquid-impermeable solid material (*cf.*, the receptacle walls). The liquid-impermeable solid material having a releasably-sealed semi-permeable drain assembly disposed therethrough. Although subject to variation, in all instances, the semi-permeable drain assembly will be capable of being either completely or variably unsealed by a user to allow draining of a predetermined corresponding volume of a sample liquid from said internal area when the fluid-filtration receptacle is placed in at least one of said predetermined operative positions.

As will be appreciated by those skilled in the art, the fluid-filtration receptacle can find utility in several and various analytical separation

methods, and accordingly, will be therein embodied to conform, within the definition of the present invention, with the structural and functional requirements associated therewith. One important method is centrifugation.

5 In centrifugation, the fluid filtration receptacle will typically be used in combination with a filtrate collection vial, the combination being placed together in a centrifuge holder during a centrifugal operation. Several of the embodiments of the present invention are drawn to applicability within the several classes of centrifuges currently available, the two basic division thereof being so-called "swinging bucket rotor" centrifuges and so-called "fixed angle rotor" centrifuges. Hence, embodiments are provided herein wherein the semi-permeable drain assembly comprises, for example, several sealed openings each capable of being individually and completely unsealed by a user; or a single sealed semi-permeable opening capable of being variably unsealed by a user; or several discrete openings each comprising a releasable seal and a semi-permeable membrane. Other variations involve the configuration and placement of the drain assembly, the configuration and composition of the seal, and the size and shape of the receptacle.

In light of the above, it is a principal object of the present invention to provide a fluid-filtration receptacle capable of filtering specifiable volumes of a sample liquid.

It is another object of the present invention to provide a fluid-filtration receptacle having integrated therein a releasably-sealed semi-permeable drain assembly that is capable of being either completely or partially unsealed by a user to allow either filtered or selective drainage of a specifiable corresponding volume of the sample liquid.

It is another object of the present invention to provide a fluid-filtration receptacle having integrated therein a releasably-sealed

semi-permeable drain assembly, the fluid-filtration receptacle being comparatively easy to manufacture and comparatively easy to use.

It is another object of the present invention to provide a centrifugal filter unit capable of concentrating a sample liquid by removing by filtration in a centrifuge specific volumes of liquid from said sample, the concentration being accomplished without critical reliance on the duration of the centrifugal operation.

It is another object of the present invention to provide a centrifugal filter unit comprising (pre-assembled or in a kit) a fluid filtration receptacle and a filtrate collection vial, the fluid-filtration receptacle being (or capable of being) snugly "nested" in the filtrate collection vial.

For further understanding of the nature and objects of the invention, reference should be had to the detailed description further below considered in conjunction with the accompanying drawings.

Brief Description of the Drawings

Each of Figs. 1 to 11 provide schematic representational illustrations. The relative location, shapes, and sizes of objects have been exaggerated to facilitate discussion and presentation herein.

Fig. 1 is a lateral sectional view of a centrifugal fluid-filtration receptacle 10 according to an embodiment of the present invention, the receptacle 10 being particularly adapted for use in a so-called "swinging bucket rotor" centrifuge.

Fig. 2 is a lateral sectional view of a centrifugal fluid-filtration receptacle 210 according to another embodiment of the present invention, the receptacle being particularly adapted for use in a so-called "fixed angle rotor" centrifuge.

Fig. 3 is a frontal view of the centrifugal fluid-filtration receptacle 10 illustrated in Fig. 1.

Fig. 4 is a frontal view of a fluid-filtration receptacle 10 according to another embodiment of the present invention, the

embodiment being distinguished primarily by the configuration of the receptacle 10's releasably-sealed semi-permeable drain 450.

Fig. 5 is a frontal view of a fluid-filtration receptacle 10 according to another embodiment of the present invention, the embodiment being distinguished primarily by the configuration of the receptacle 10's releasably-sealed semi-permeable drain 550.

Fig. 6 illustrates a releasably-sealed semi-permeable drain configuration 650 that can be used as an alternative to the drain configuration used in the centrifugal fluid-filtration receptacle 10 illustrated in Fig. 4.

Fig. 7 is a lateral sectional view of a drain hole 56 covered with an adhesively-applied releasable sealing element 758.

Fig. 8 is a lateral sectional view of a drain hole 56 covered with a thermally-applied releasable sealing element 858.

Fig. 9 is a lateral sectional view of a drain hole 56 and a sealing element "released" by the puncturing thereof with a punch P.

Fig. 10 is a lateral sectional view of a drain hole 56 with a reusable releasable sealing element 1058.

Fig. 11 illustrates a centrifugal filter unit comprising the centrifugal fluid-filtration receptacle 210 shown in Fig. 2 nested within filtrate collection vial 222.

Detailed Description

The present invention provides fluid-filtration receptacle capable of containing a liquid when placed in a predetermined range of operative positions prior to use in a filtration process and configured to filter a user-specifiable volume of said liquid in the course of said filtration process without user intervention. The receptacle comprises a user-fillable liquid-containable internal area defined by an at least partially-enclosing liquid-impermeable solid material (*cf.*, the receptacle wall). Most importantly, the liquid-impermeable solid material has a releasably-sealed semi-permeable drain disposed therethrough, the

semi-permeable drain capable of being either completely or variably unsealed by a user to allow draining of a predetermined corresponding volume of said liquid from said internal area when said receptacle is placed in at least one of said predetermined range of operative positions.

The liquid-impermeable solid material, which essentially forms the major wall surfaces of the receptacle can be prepared from various materials in varying shapes having varying physical dimensions, the only critical limitation being that resultant receptacle configuration be capable of containing a liquid when placed in a predetermined range of operative positions. Or very simply stated: It must hold water when upright.

For receptacles intended for use in a centrifugal filter unit, the term "upright" as used herein does not necessarily imply that the receptacle does or can stand (with or without support) substantially orthogonally straight. In fact, the operative "upright" positions of receptacles used for centrifugation are commonly angled correspondent with the inclination angle at which centrifugal filter units are spun within the centrifuge. Typically, in so-called "swinging bucket" and "fixed angle" centrifuges the angles of inclination (relative to the plane of rotation) are about 5 and 45 degrees, respectively.

Useful materials for the receptacle walls can be organic, inorganic, or combinations thereof, and can be natural or synthetic. Typical inorganic materials include glass and ceramics. Organic material -- which are preferred in respect of costs and suitability for mass production -- typically include thermocurable and thermoformable polymers and resins. Typical polymers and resins include, but are not limited to, phenolaldehyde resins, melamine-aldehyde resins, thermosetting artificial rubbers, acrylic resins, urethane resins, silicone resins, polysulfides, acetals, cellulotics, fluorocarbons, vinyls, styrenes, and polyethylene, polypropylene, and other polymerized olefinically-unsaturated monomers, and the like. In respect of receptacles for use in

biochemical centrifugal operations, particularly where low protein binding is desired, the preferred materials include polycarbonate, polyethylene, and polypropylene.

5 The semi-permeable drain used in the inventive receptacle provides the means by which a user can select the extent to which sample liquid is filtered out of the receptacle, for example, in the course of centrifugation. This functionality is accomplished essentially by the cooperative interplay of three basic sub-components: *i.e.*, the semi-permeable drain's seal(s), drain hole(s), and membrane(s). Its seal(s) effect selectivity. Its drain hole(s) effect drainage. And, its membrane(s) effect permeability.

10 In a general configuration, the membrane component is substantially coextensive with the drain hole component such that any liquid flowing through the drain hole component will also flow through the membrane component. The seal component is positioned relative to the drain hole component to prevent the flow of said liquid therethrough. Thus, but for the seal, liquid would otherwise be flowable through the drain hole component. According to the present invention, the seal component is capable of being either partially or completely removed, hence enabling a user to regulate the extent to which liquid is able to flow out of the receptacle.

20 Provided that the semi-permeable drain is appropriately located on the receptacle relative to its intended operable "upright" position, and provided with an appropriate drain hole/seal configuration, a user is able to select easily the final retentate volume left in the receptacle after its use by variably releasing the seal configuration. This functionality can be enhanced by providing informative indicia on the receptacle in close proximity to a seal indicative of the retentate volume retained or filtrate volume drained resulting from the removal thereof.

30 The seal and drain hole components are subject to variation in respect of their number, their structure and geometry, and their material manufacture. Certain of these varying embodiments are

illustrated in the attached Figures and are described in greater detail hereinbelow. See e.g., semi-permeable drain assemblies 50, 250, 450, 550, and 650 in the Figures.

5 In general, however, in respect of their numbers, the drain hole and seal components can each comprise a single element or a plurality of element, e.g., a plurality of drain holes with a corresponding plurality of independently removable seals; or a plurality of drain holes aligned along measured distances with a plurality of superposed independent removable seals; or a plurality of drain holes aligned along measured distances with a single variably removable seal superposed thereon; or single drain hole covered with a variably removable seal; or a single drain hole covered with a plurality of independently removable seals.

10 In respect of their structure and geometry, several shapes and relative geometric arrangements are available, e.g., the drain hole(s) can form a spiral arrangement of evenly spaced circular holes, or a single elongate slot running the bottom dorsal length of the receptacle, or a plurality of linearly-arranged evenly-spaced openings; and the seals can be formed as removable tabs, or tear away strips, or a puncturable foil covering, or a strippable elastomeric coating.

15 In respect of their material manufacture, the drain hole and seal components can each be integral to the receptacle wall (i.e., formed of and continuous with the receptacle wall material) or can be assemble thereonto, e.g., drain holes formed by piercing or punching or otherwise providing an opening directly into the receptacle wall, or a drain hole formed through a base plate installed into and through the receptacle wall, or tabular seals formed contemporaneously with the injection molding of a receptacle, or a foil wrapper overlaid onto the drain hole component subsequent to the formation thereof.

20 Material useful for the manufacture of the membrane filter include synthetic or natural compositions and may be inorganic, organic, or mixture thereof. Typical inorganic materials include, but are not

limited to, glasses, ceramics, metals, cermets (*i.e.*, ceramic/metal composites), and the like. The organic materials are generally polymeric in nature, and can be substituted or unsubstituted. Typical polymers include, but are not limited to, polysulfones; polystyrenes, including styrene-containing copolymers such as acrylonitrile-styrene copolymers, styrene-butadiene copolymers and styrene-vinylbenzylhalide copolymers; polycarbonates; cellulosic polymers, such as cellulose acetate-butyrate; cellulose propionate, ethyl cellulose, methyl cellulose, nitrocellulose, *etc.*; polyamides and polyimides, including aryl polyamides and aryl polyimides; polyethers; poly(arylene oxides) such as poly(phenylene oxide) and poly(xylylene oxide); poly(esteramide-diisocyanate); polyurethanes; polyesters (including polyarylates) such as poly(ethylene terephthalate), poly(alkyl methacrylates), poly(alkyl acrylates), poly(phenylene terephthalate), *etc.*; polysulfides; poly(siloxanes); polymers from monomers having the alpha-olefinic unsaturation other than mentioned above such as poly(ethylene), poly(propylene), poly(butene-1), poly(4-methyl pentene-1), polyvinyls, *e.g.*, poly(vinyl chloride), poly(vinyl fluoride), poly(vinylidene chloride), poly(vinylidene fluoride), poly(vinyl alcohol), poly(vinyl esters) such as poly(vinyl acetate) and poly(vinyl propionate), poly(vinyl pyridines), poly(vinyl pyrrolidones), poly(vinyl ethers), poly(vinyl ketones), poly(vinyl aldehydes) such as poly(vinyl formal) and poly(vinyl butyral), poly(vinyl amides), poly(vinyl amines), poly(vinyl phosphates), and poly(vinyl sulfates); polyallyls; poly(benzobenzimidazole); polyhydrazides; polyoxadiazoles; polytriazoles; poly(benzimidazole); polycarbodiimides; polyphosphazines; *etc.*, and interpolymers, including block interpolymers containing repeating units from the above and grafts and blends containing any of the foregoing. Typical substituents include halogens; such as fluorine, chlorine and bromine; hydroxy groups; lower alkyl groups; lower alkoxy groups; monocyclic aryl; lower acyl groups; and the like.

Regenerated cellulose ultrafiltration membranes (e.g., "Ultracel Amicon YM" and "Ultracel PL" membranes available from Millipore Corporation of Bedford, Massachusetts) are well-suited for receptacles targeted for concentrating or desalting extremely dilute or hydrophobic sample liquids. The use of a hydrophilic membrane having a "tight" microstructure promotes good retention with low adsorption of protein, DNA, and other macromolecules. Polyethersulfone ultrafiltration membranes (e.g., "Amicon PM" and "Biomax PB" also available from Millipore Corporation), or other like membrane having an "open" microstructure suitable for rapid separation, are better-suited for receptacles targeted for concentrating and desalting more concentrated sample liquids, such as serum, plasma, and conditioned tissue culture.

Methods for the manufacture of membranes are well documented, for example, in the patent literature. See e.g., U.S. Pat. No. 5,217,802, issued to L. Scarmoutzos on June 8, 1993; U.S. Pat. No. 5,037,457; U.S. Pat. No. 4,954,256, issued to P. Degen on September 4, 1990; U.S. Pat. No. 5,037,457, issued to P. Goldsmith *et al.* on August 6, 1991; and U.S. Pat. No. 5,554,414, issued to W. Moya *et al.* on September 10, 1996.

In a typical centrifugal operation, the receptacle of the present invention is employed within a centrifugal filter unit in combination with a filtrate collection vial. Although receptacle and vial will have to be assembled ultimately into a finished centrifugal filter unit prior to centrifugation, the constituent parts of the centrifugal filter unit can be provided to an end-user in packaged kit form, with instructions for the assemblage thereof. The packaged kit can include components needed for the assembly of a single or several centrifugal filter units. Preferably, the packaging is hermetic and its contents sterile.

An example of a single centrifugal filter unit is illustrated in Fig. 11. As shown therein, a centrifugal filter unit 11 comprises an inventive receptacle 210 (*i.e.*, a receptacle provided with a releasably-sealed semi-permeable drain) and a filtrate collection vial 222.

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Regardless, the receptacle 210 is nested within filtrate collection vial 222 such that sample liquid -- loaded into the receptacle 210 and subjected to appropriate pressures and/or other forces (for example, as generated in the course of centrifugation) -- can be filtered out of the receptacles drain (not shown in Fig. 11, *but* see Fig. 2) without physical hindrance, blockage, or occlusion, and be reliably collected within vial 222. The respective load volumes of the vial and receptacle should be established to avoid overflow and spillage in such situation, as well as assure that that filtration can be brought to the desired level of completion before the volume available in the collection vial is consumed.

Although the filtrate collection vial in Fig. 11 is shown with an integral cap capable of sealing the opening of receptacle 210, when said receptacle 210 is nested within vial 222, the use of such cap is not in all instances required, nor is it required that, if a cap is used, said cap should be integral with said vial 222. Regardless, if a cap or other covering is used, measures should be taken to avoid formation of an internal vacuum within the combined filter unit that may substantially preclude or otherwise reduce the efficacy of filtration through the semi-permeable drain.

The structural configuration of a filtrate collection vial is subject to much variation, and will to large extent depend on the structural configuration of the sample receptacle. Representative examples of centrifugal filter units are disclosed, for example, in U.S. Pat. No. 4,722,792, issued to T. Miyagi *et al.* on February 2, 1988; U.S. Pat. No. 5,647,990, issued to V. Vassarotti on July 15, 1997; and U.S. Pat. No. 4,632,761, issued to W.F. Bowers *et al.* on December 30, 1986.

The filtrate collection vial, like the receptacle, are preferably injection molded thermoplastic material, and are of such low cost that the centrifugal filter unit can be disposed after a single-use.

It should be apparent that the present invention described herein invites and accommodates several and broad variation in respect, for example, of its structure, manufacture, and application. Provided

with the teachings herein, the practice of all such particular embodiments are felt to fall within the "skill in the art". Regardless, representative (non-limiting) examples of such inventive embodiments, and varying components and applications thereof, are set forth in FIGS. 1 to 11.

Referring to Figure 1 a fluid-filtration receptacle **10** is shown, as it would be in a swing bucket rotor. The centrifugal force (**g**-force) is acting along the radius about the axis of rotation **A**. When the fluid-filtration receptacle **10** is spun in a centrifuge (not shown), the sample liquid **S** is forced to the outermost part of the fluid-filtration receptacle **10** about the axis of rotation **A**. The housing **20** is shown with a membrane **52** sealed to an underdrain support **54**. The underdrain support **54** has a set of drain holes **56a**, **56b**, and **56c**. The underdrain support **54** is sealed liquid tight to the housing **20**. When the receptacle **10** is spun in a centrifuge the liquid in the housing **20** will pass through the membrane **52** and out the drain holes **56a**, **56b**, and **56c** in the underdrain support **54**. A sealing device **58** is shown covering the outermost drain hole **56a**. When centrifuged, the sample liquid in receptacle **10** will pass through the membrane **52** and out of drain holes **56b** and **56c**. The filtration will stop at the point where the sample liquid can no longer exit drain hole **56b** leaving a concentrate volume shown as level **L_b**. If the sealing device **58** were to be removed from all drain holes **56a**, **56b**, and **56c** prior to centrifugation, the filtering process would stop at level **L_a**.

Referring to Fig. 2, a fluid-filtration receptacle **210** -- having a configuration suitable for use in a fixed-angle rotor centrifuge -- is shown, as it would be in a fixed angled rotor. The centrifugal force **g** is acting along the radius about the axis of rotation **A**. When the fluid-filtration receptacle **210** is spun in a centrifuge the sample **S** is forced to the outermost part of the device **210** about the axis of rotation **A**. The housing **220** is shown with a membrane **252** sealed liquid tight to the perimeter of an underdrain support **254**. The underdrain support **254**

has a set of drain holes **256a**, **256b**, and **256c**. The underdrain support **254** is sealed liquid tight to the housing **220**. When the receptacle **210** is spun in a fixed angled centrifuge, the sample **S** in the housing **220** will pass through the membrane **252** and out the drain holes **256a**, **256b**, and **256c** in the underdrain support **254**. A sealing device **258** is shown covering the outermost drain hole **256a**. When centrifuged the sample **S** in receptacle **210** will pass through the membrane **252** and out of drain holes **256b** and **256c**. The filtration will stop at the point when the filtered solution can no longer exit drain hole **256b** leaving a concentrate volume shown as level **L_b**. If the sealing device **258** were to be removed from drain hole **256a** prior to centrifugation the filtering process would stop at level **L_a**.

The principles of operation are the same for other like receptacles, whether designed for use in a swing bucket or a fixed angled centrifuge. The liquid will move to the outermost point about the axis of rotation and will exit the outermost drain that is open to flow.

Fig. 3 shows the front of the fluid-filtration receptacle **10** illustrated in Fig. 1. The fluid-filtration receptacle **10** is provided with an underdrain support **54** sealed liquid tight into housing **20**. A set of drain holes **56a-g** are covered and sealed by a corresponding set of sealing devices **58a-g**. Selection of the desired final concentration volume prior to centrifugation is made by peeling off the appropriate sealing device. Preferably, all of the sealing device(s) above the desired concentration level are removed to ensure a rapid filtration by exposing as many available drain holes for the volume desired. In the present embodiment, the sealing devices **58a-g** are labeled with preset volumes from 100 – 400 volume units. By removing sealing device **58e** and then processing the sample, the final concentrate volume in the receptacle **10** will be 300 volume units. Once the preset concentrated volume has been reached, the device will stop filtering even if the device is spun for additional time. The sealing devices **58a-g** can be precut and separated

by a small cut **57** between each sealing device **58a-g**. The material of sealing device **58a-g** can be an adhesive backed film.

In another embodiment, shown in Fig. 4., the sealing device **458a-e** covering drain holes **456a-e** is a solid film with perforations **457** between adjacent sealing elements (e.g., elements **458a** and **458b**). The perforations **457** separate each of the sealing devices **458a-e**. The researcher removes the sealing device by pulling the tab **455a-e** corresponding to the desired concentrate volume which exposes the corresponding drain hole **456a-e**.

Referring to Fig. 5, another embodiment of the present invention is shown, with the underdrain support **554** having a through slot **556**, so that liquid filtered by membrane (not shown) exits the device through the slot **556**. A sealing device **558** covers the slot **556** in a liquid tight manner. The sealing device **558** has one or more tabs **555** and partial cuts **557** so when one of the tabs **555** is pulled the partial cuts **557** fails and only the selected tab **555** is removed, exposing an exit point in the slot **556** that corresponds to the desired concentrate volume.

[Referring to Fig. 6,] A sealing device **650**, suitable for use for example in the fluid-filtration receptacle **210** illustrated in Fig. 2, is shown in Fig. 6. Assuming the fluid-filtration receptacle is round in shape and rotatable within a centrifuge rotor compartment, if the receptacle in Fig. 2 rotates 180 degrees, the sealing device **258** in Fig. 2 would cover drain hole **256a**. The fluid-filtration receptacle **210** would not retain the expected volume. Therefore, if the receptacle **210** cannot be easily or otherwise prevented from rotating in a fixed angled rotor, the sealing device **650** shown in Fig. 6, can be used to better control filtration volume. Sealing device **650** comprise one or more concentric rings of film sealed and covering the drain holes **656**. If the tab **655b** is removed exposing the middle set of concentric holes a set volume of sample liquid will be retained in the receptacle regardless of its orientation within the rotor. The same is true if the tab **655a** is removed. The difference being less sample liquid volume will be retained.

Alternatively, the receptacle could be fixed to the rotor, for example, by having a notch formed in the receptacle which locks to a nub in the rotor housing to prevent rotation.

The sealing device of the present invention can be selected from a variety of materials and exist in a variety of forms. All must provide a liquid tight seal when in place, must be capable of being retained in place during use and must be capable of being selectively removed when desired.

Other forms of the sealing components include, but are not limited to, films which may be adhered using adhesives, solvents, heat shrunk or thermally or vibrationally bonded to the housing.

The invention can also implement a series of separate films, each of which cover one level of drain hole(s) to define a set filtration level in the device. Alternatively, a single film which has been scored or perforated or otherwise segmented into strips each of which cover one level of drain hole(s) can also be used to define a set of specifiable filtration levels. Each can be separately removed as desired.

Another alternative is to use a thin, penetratable film that covers the drain holes. The film can be pierced or otherwise opened as needed.

Alternatively, plugs can be used to seal the drain holes, and can be made from plastic, preferably (but not limited to) an elastomer, and retained by a pressure fit. The plugs may be tapered, may have a bulbous end, and they may have a dovetail-like feature, similar to that of a champagne cork to hold the plugs securely in place until it is desired that they be removed. A handle can be implemented to facilitate removal.

The following are examples of such sealing components.

Referring to Fig. 7, the drain hole **56** in housing **54** is covered on one side by membrane **52**, and on the other side, by a sealing component **758**. A pulling force **R** is applied to one side of the sealing component **758**. The adhesive **759** releases and opens drain

hole **56** the sealing component **758** can be an adhesive coated onto a plastic film. The adhesive backing being a pressure sensitive, thermally activated, or chemically activated. Regardless, the adhesive should adhere well to the housing and maintain a liquid tight seal during centrifugation, yet be easily removed when selecting the desired filtration volume.

Referring to Fig. 8, a drain hole **56** in housing **54** is covered on one side by membrane **52**, and on the other side, by a heat-sealed sealing component **858**. A pulling force **R** is applied to one side of the heat-sealed sealing component **858**. The heat seal at seal ring **859** fails and the sealing device **858** releases opening drain hole **56**. The housing and film material are selected in part on the basis of their thermal-bonding capacity. An example of a suitable combination is a polyethylene and polyester laminate applied to a receptacle having a polyethylene housing. The polyester can provide good structural durability for centrifugation and the polyethylene-to-polyethylene bond can provide a liquid-tight thermal seal.

Referring to Fig. 9, a drain hole **56** in housing **54** is covered on one side by membrane **52** and on the other a pierceable film sealing component **958**. A punch tool **P** is pushed by a force **R** sufficient to pierce, penetrate, fracture, or otherwise release the sealing component **958**. Punch tool **P** creates an opening **959** allowing fluid passing through membrane **52** and drain hole **56** to flow through opening **959**.

Punch tool **P** is shown as a "stepped" pin tool. A variety of other punch tool configurations can of course be employed, such as an angled point, a sharp flat blade, or a cross blade design. Regardless, selection and/or use of the tool should be made with an eye towards protecting damage to the membrane when punching through the sealing component. Along these lines, the "step" of punch tool **P** prevents over-penetration through housing **54**, which can damage membrane **52**.

Referring to Fig. 10, a drain hole in housing **54** is covered on one side by membrane **52**. At the other end of the drain hole **56**, a plug **1058** is used to seal the drain hole **56**. To open the drain hole **56** plug **1058** is pulled in the direction **R**. Examples of suitable materials for plug **1058** are Silicone, Buna-N, Neoprene, Viton and ethylene propylene. The drain holes and plugs can have complimentary tapers similar to luer fittings.

Those skilled in the art, having the benefit of the teaching of the present invention set forth herein, can effect numerous modifications thereto. These modifications are to be construed as being encompassed within the scope of the present invention as set forth in the appended claims.